TABLE SOCCER

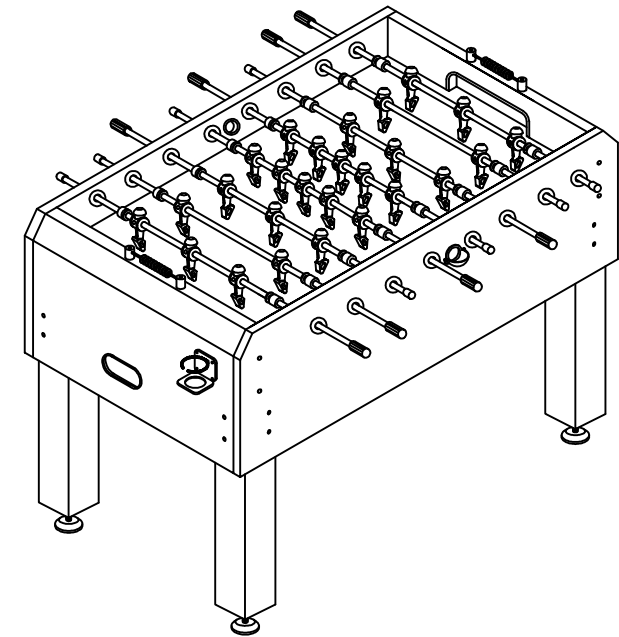**ASSEMBLY INSTRUCTIONS**

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

8. INSERT THE PLAYER RODS **C1&C2&C3** THROUGH ONR SIDE PANEL, THEN INSERT PLAYERS **C8&C9** AND RUBBER BUSHINGS **C4**, PLASTIC WASHERS **C5** THROUGH THE ROD, REFER TO **R1~R6**. THEN INSERT THE PLAYER ROD THROUGH OTHER SIDE PANEL, ATTACH THE PLAYERS **C8**&**C9** WITH BOLTS **C6** AND NUTS **C7**. SEE **Figure 6**.

9. ATTACH THE HANDLES **P7** WITH BOLT **H10**. SLIDE THE RUBBER CAPS **P8** ON THE OTHER END OF THE ROD .

10. ATTACH BALL ENTRY CUPS **P9A** AND **P9B** TO THE SIDE PANELS WITH SCREWS **H8** AS SHOWN IN **figure 6**.
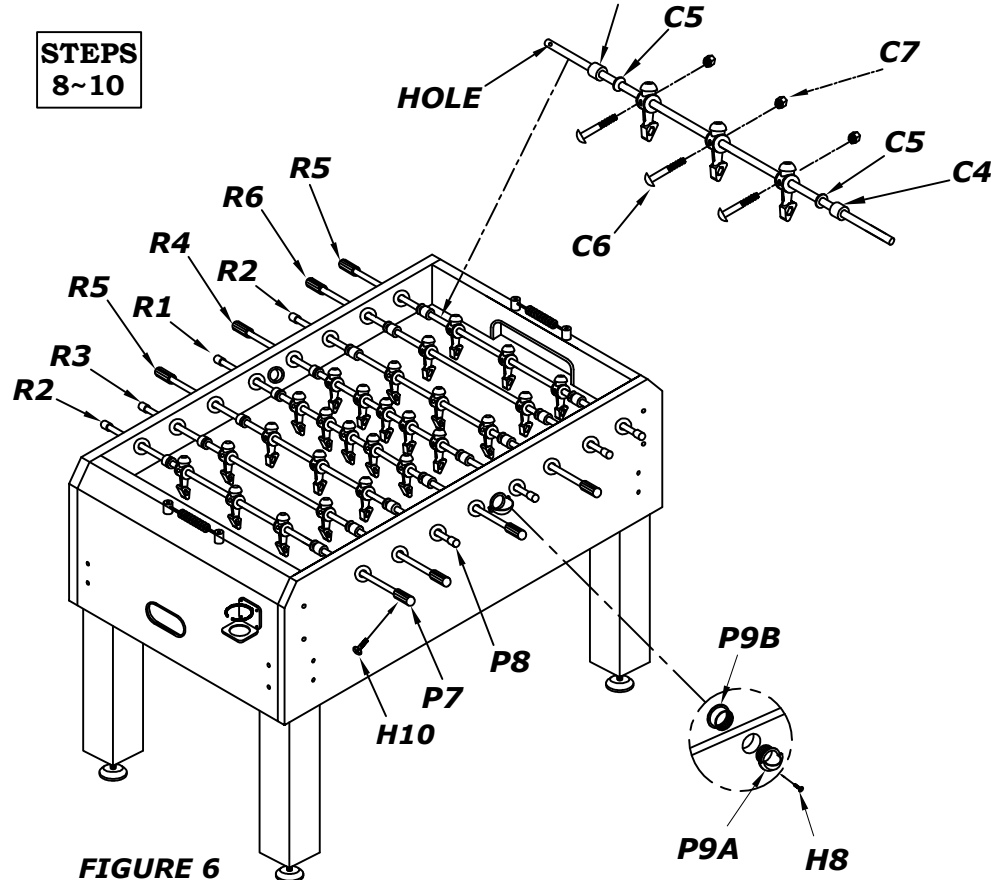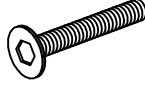
Tighten all the hardware before playing games!

STEPS 8~10

FIGURE 6

8
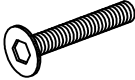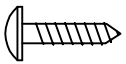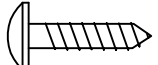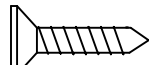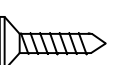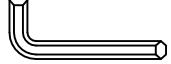
PARTS IDENTIFIER

HARDWARE
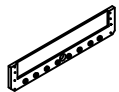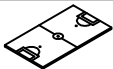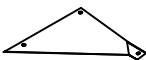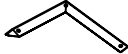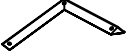
	DESCRIPTION	QTY. REQUIRED *(EXTRA PIECES MAY BE INCLUDED)*
H1	5/16"x1-3/4" BOLT	8
H2	5/16"x1-1/4" BOLT	8
H3	5/16" WASHER,BLACK FLAT	16
H4	1/4"x2" BOLT	8
H5	1/4" WASHER,BLACK FLAT	8
H6	1-1/8"FLAT HEAD PHILLIPS SCREW	16
H7	1/2"ROUND HEAD PHILLIPS SCREW	36
H8	5/8"ROUND HEAD PHILLIPS SCREW	10
H9	1-3/4"FLAT HEAD PHILLIPS SCREW	4
H10	SCREW (used to install handle)	8
S1	SCREW	24

ACCESSORIES

		QTY
A1	SOCCER BALL	4
A2	TOOL	1

1

PARTS IDENTIFIER

ASSEMBLY PARTS

		DESCRIPTION	QTY
	P1	SIDE PANEL	2
	P2	END PANEL	2
	P3	PLAYING FIELD	1
	P4	LEG	4
	P5	PLAYFIELD SUPPORT BRACE	3
	P6	SUPPORT BRACKET	6
	P7	HANDLE	8
	P8	ROD END CAP	8
	P9A	BALL ENTRY CUP	2
	P9B	BALL ENTRY SOCKET	2
	P10	SLIDE SCORER	2
	P11	CUP HOLDER	2
	P12	LEG LEVELER	4
	#1a	TRIANGLE a	2
	#1b	TRIANGLE b	2
	#2a	L STYLE PLASTIC a	2
	#2b	L STYLE PLASTIC b	2

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

6. ATTACH THE TWO SETS OF SLIDE SCORER **P10** TO THE END OF TABLE WITH PHILLIS HEAD SCREWS **H9**.
   ATTACH CUP HOLDER **P11** WITH SCREWS **H8**.
7. ATTACH THE PLASTIC **#2a, #2b, #3a, #3b,** TO THE PLAYING FIELD WITH **S1** AS SHOWN IN **FIGURE 5**.
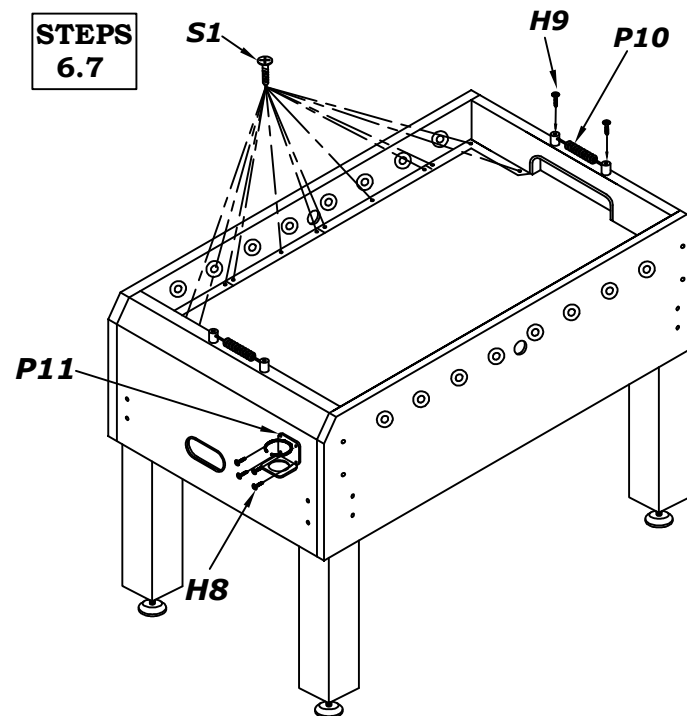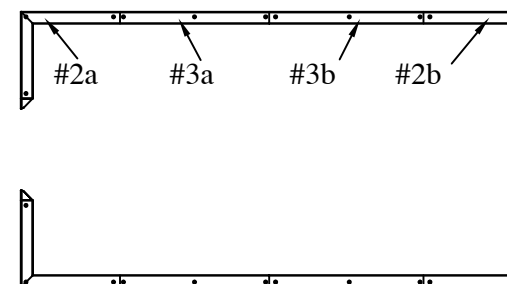
STEPS 6.7

FIGURE 5

Play surface
TOP VIEW

ASSEMBLY INSTRUCTIONS

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

5. ATTACH THE LEGS **P4** AS SHOWN IN *figure 4* .
   THE LEGS ARE ATTACHED WITH BOLTS **H1,H2,** AND WASHERS **H3**.
   TIGHTEN HARDWARE AT THIS TIME.
   ATTACH THE LEG LEVELERS **P12** AS SHOWN IN *figure 4.*

WARNING

This step requires two adults!
Very carefully turn the table over.
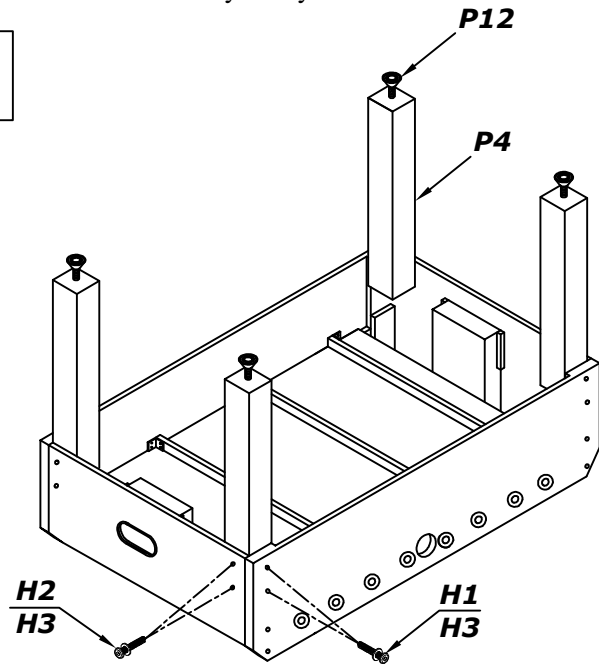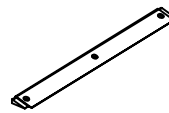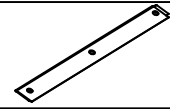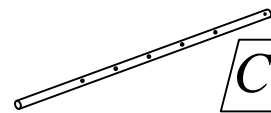Be careful! The table is very heavy

STEP 5

P12

P4

H2
H3

H1
H3

FIGURE4

PARTS IDENTIFIER
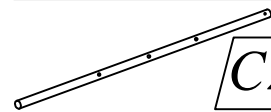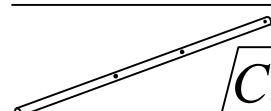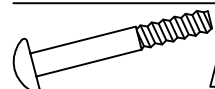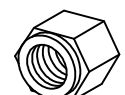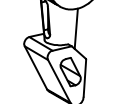
REPLACEMENT PARTS

| | | #3a | LONG PLASTIC a | 2 |
| | | #3b | LONG PLASTIC b | 2 |

		DESCRIPTION	QTY
	C1	5 PLAYER ROD	2
	C2	3 PLAYER ROD	4
	C3	2 PLAYER ROD	2
	C4	RUBBER BUSHING	16
	C5	PLASTIC ROD WASHERS	16
	C6	1-1/8"BOLT(used to install men)	26
	C7	LOCKING NUT (used to install men)	26
	C8	HOME MEN	13
	C9	AWAY MEN	13

ASSEMBLY INSTRUCTIONS
SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

1. INSERT PLAY FIELD **P3** INTO THE GROOVE ON THE SIDE PANELS **P1** WITH GRAPHICS FACING DOWN. SEE **figure 1**
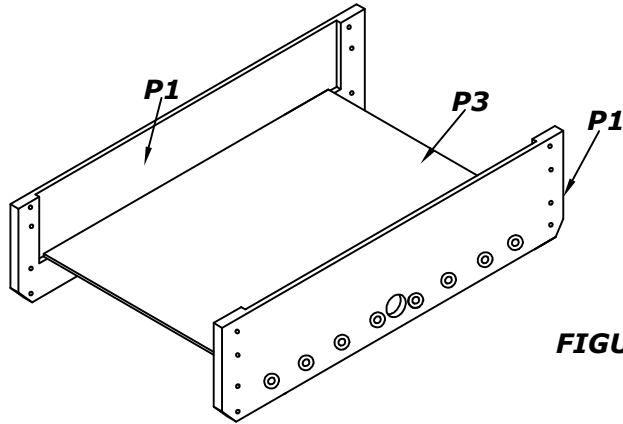
STEP 1

FIGURE 1

2. ATTACH THE TWO END PANELS **P2** TO THE SIDE PANELS **P1** AS SHOWN IN **figure 2**. **REMEMBER: THE GROOVE MUST FACE INWARD TOWARD THE PLAY FIELD** . ATTACH THE END PANELS WITH BOLTS **H4** AND WASHERS **H5.**
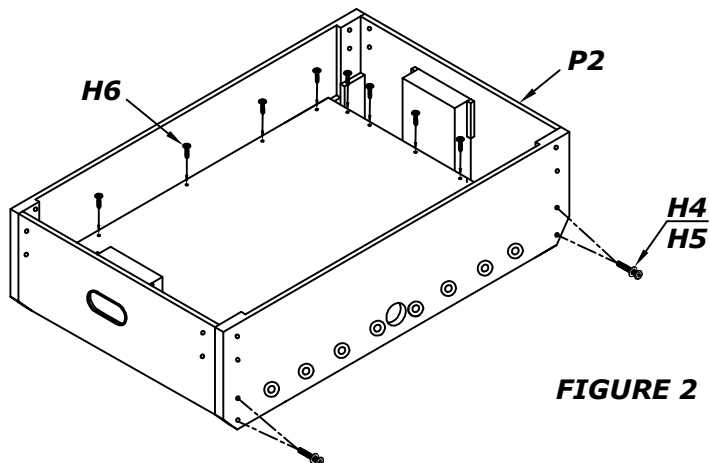3. ATTACH PLAY FIELD WITH SCREWS **H6** IN THE END AND SIDE PA AS SHOWN IN **figure 2**.

STEPS 2.3

FIGURE 2

4

WARING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

4. PLACE THE PLAYFIELD SUPORT BRACES **P5** ON THE BOTTOM OF THE PLAYFIELD. ATTATCH THE BRACES USING BRACKETS **P6** AND SCREWS **H7.**AS SHOWN IN **figure 3**.
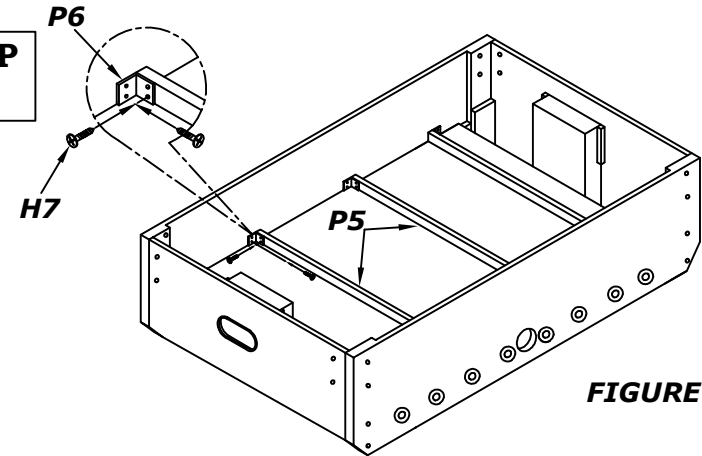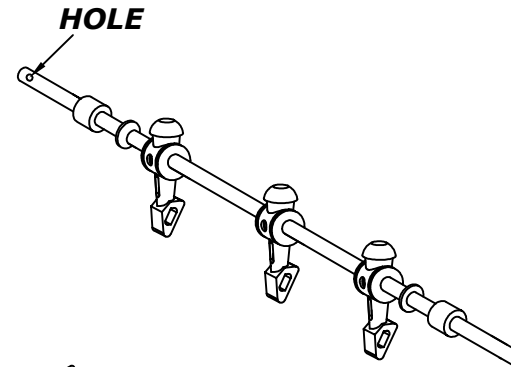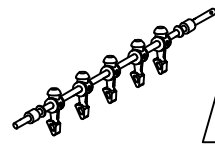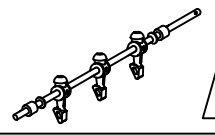
STEP 4
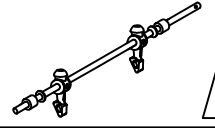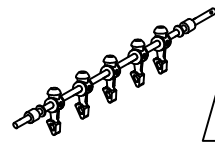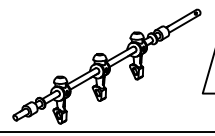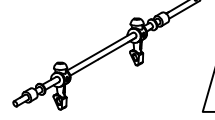
FIGURE 3

5

SOCCER TABLE ASSEMBLY

WARNING: TWO ADULTS NEEDED TO ASSEMBLE SOCCER TABLE

HOLE

		QTY
R1	5 HOME PLAYERS ROD	1
R2	3 HOME PLAYERS ROD	2
R3	2 HOME PLAYERS ROD	1
R4	5 AWAY PLAYERS ROD	1
R5	3 AWAY PLAYERS ROD	2
R6	2 AWAY PLAYERS ROD	1